



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0020.012

DVS ZERT GmbH hereby certifies that the welding company

**Junior Kühlkörper GmbH**  
**Ziegelstraße 68**  
**58840 Plettenberg**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2025-10-01 until 2028-08-12

Düsseldorf, 2025-10-01  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23 23	t ≤ 22 mm t = 3 - 14 mm t = 3 - 22 mm	BW BW FW
43	23 23/24 23/24 23/24	t = 26 mm t = 3.5 - 22.5 mm t = 4 - 17 mm t = 6 - 17 mm	stump joint lap joint half lap joint half lap joint

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Patrick Diener, IWE [external]

born: 1986-10-02

### 1st deputy(ies) of the responsible welding coordinator(s):

Bartłomiej Kolodziej, IWE

born: 1995-04-08

### Others deputies:

Robert Wedhorn, Level B (EWS)  
Wjatscheslaw Rudel, IWS

born: 1968-06-10  
born: 1988-01-22

### Remarks:

### Register no.:

DVSZERT/15085/CL1/020/15/4

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.