



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0020.010

DVS ZERT GmbH hereby certifies that the welding company

Junior Kühlkörper GmbH
Ziegelstraße 68
58840 Plettenberg
Germany

fulfills the requirements
for the scope according to

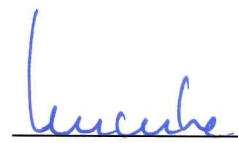
EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-02-13 until 2025-08-12

Düsseldorf, 2025-02-13
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS


Dipl.-Ing. GURSCHKE
Head of certification body



Scope of the certificate

ZE-16083-01-00-EN15085-2015.0020.010

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23 23	$t \leq 22$ mm $t = 3 - 14$ mm $t = 3 - 22$ mm	BW BW FW
43	23/24 23/24 23/24	$t = 3.5 - 22.5$ mm $t = 4 - 17$ mm $t = 6 - 17$ mm	Lap joint Half lap joint Half lap joint

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Patrick Diener, IWE [external]

born: 1986-10-02

1st deputy(ies) of the responsible welding coordinator(s):

Robert Wedhorn, Level B (EWS)

born: 1968-06-10

Others deputies:

David Hildebrand, IWS

born: 1983-03-16

Remarks:

Register no.:

DVSZERT/15085/CL1/020/15/3A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.